CONTENTS

FOREWORD 9
1 Scope 11
2 Normative references 12
3 Terms and definitions 12
4 Symbols 13
5 Installation 14
6 Sizing equations for incompressible fluids 15
6.1 Turbulent flow 15
6.2 Pressure differentials 16
6.2.1 Sizing pressure differential, ΔP_{sizing} 16
6.2.2 Choked pressure differential, ΔP_{choked} 16
6.2.3 Liquid critical pressure ratio factor, F_F 16
6.3 Non-turbulent (laminar and transitional) flow 16
7 Sizing equations for compressible fluids 17
7.1 General 17
7.2 Pressure differentials 17
7.2.1 Sizing pressure drop ratio, x_{sizing} 17
7.2.2 Choked pressure drop ratio, x_{choked} 17
7.3 Specific heat ratio factor, F_γ 18
7.4 Expansion factor, Y 18
7.5 Compressibility factor, Z 19
7.6 Non-turbulent (laminar and transitional) flow 19
8 Correction factors common to both incompressible and compressible flow 19
8.1 Piping geometry correction factors 19
8.2 Estimated piping geometry factor, F_P 20
8.3 Estimated combined liquid pressure recovery factor and piping geometry factor with attached fittings, F_{LP} 21
8.4 Estimated pressure differential ratio factor with attached fittings, x_{TP} 21
9 Reynolds Number, Re_V 22
Annex A (normative) Sizing equations for non-turbulent flow 25
Annex B (normative) Sizing equations for fluid flow through multistage control valves 29
Annex C (informative) Piping factor computational considerations 37
Annex D (informative) Engineering data 43
Annex E (informative) Reference calculations 53
Bibliography 67

Figure 1 – Reference pipe section for sizing 15
Figure B.1 – Multistage multipath trim 31
Figure B.2 – Multistage single path trim 32

Figure B.3 – Disk from a continuous resistance trim The complete trim consists of a number of these disks stacked together. 33

Figure B.4 – Sectional view of continuous resistance trim with multiple flow passages having vertical undulations 33

Figure C.1 – Determination of the upper limit of the flow coefficient by the iterative method 41

Figure C.2 – Determination of the final flow coefficient by the iterative method 42

Figure D.1 – Piping geometry factors 47

Figure D.2 – Pressure recovery factors 50

Figure D.3 – Liquid critical pressure ratio factor F_F 51

Table 1 – Numerical constants *N* 23

Table B.1 – Values of the stage interaction factors, *k*, and the reheat factors, r for multistage single and multipath control valve trim 35

Table B.2 – Values of the stage interaction factors, *k*, and the reheat factors, *r* for continuous resistance control valve trim 35

Table C.1 – Incompressible flow 40

Table C.2 – Compressible flow 40

Table D.1 – Typical values of valve style modifier F_d, liquid pressure recovery factor F_L and pressure differential ratio factor x_T at full rated travel [a)] 44